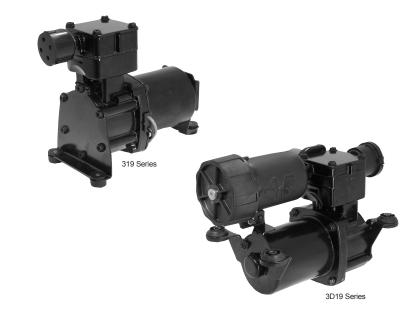


# **319 SERIES**

PRESSURE/VACUUM (DC VOLTAGE)

# **BASE MODELS**

12V DC Voltage 3191250IRBLSCE 3D191250IRSLSCE (Dryer/solenoid equipped)



# CUSTOM CONFIGURED OPTION

- 24V DC motor
- Stroke (Flow and/or pressure)
- Air dryer
- · Dump solenoid
- Shock mount

# **FEATURES (BENEFITS)**

- Black epoxy coated compressor exterior (Corrosion resistance)
- Oil-less operation (Clean air stream, less maintenance)
- Permanently lubricated bearings (Optimum life)
- Stainless steel inlet valve (Consistent performance, corrosion resistance)
- PTFE piston ring (Optimum life)
- Die-cast aluminum components (Strong, lightweight, durable)
- Coated steel mounting brackets with vibration isolators (Ease of component integration)
- Wetted parts treated for corrosion resistance (Optimum life, consistent performance)
- Dynamically balanced (Low operating vibration)
- Thermally protected motor (Fail-safe operation)
- Designed and tested per Agency standards (Fail-safe operation)
- Inlet filter/exhaust muffler (Quiet, clean operation)
- · RoHS compliant (Green, eco-friendly)
- Radiated Emissions Suppression ECE-R10-03 (Interference free operation)

Declaration documentation available upon request

Qualified OEM designers should consult factory for purchase or custom configurations

Thomas Division is an ISO 9001 registered company



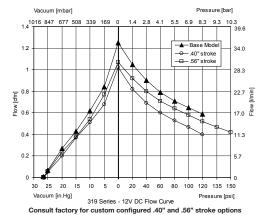


### 319 Series Base Models



Max. flow 1.27 cfm (35.4 l/min)
Max. int. pressure 120 psi (8.3 bar)
Max. vacuum 93% local barometer





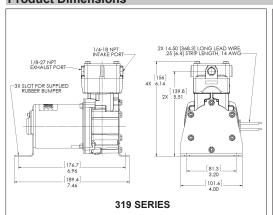
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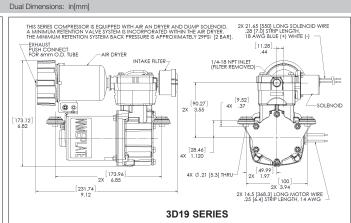
Dasc Model Hallisel	OISIZOUNADEGGE	OD 13 120011COLOGE
Performance Data		
Head configuration	Pressure/vacuum	Pressure
Stroke	0.50 in (12.7 mm)	0.50 in (12.7 mm)
Nominal voltage	12V DC [24V DC]	12V DC [24V DC]
Maximum open air flow	1.25 cfm (35.4 l/min)	1.27 cfm (35.4 l/min)
Maximum rated intermittent pressure	120 psi (8.3 bar)	120 psi (8.3 bar)
Current at rated pressure	19.4A [8.9A]	19.7A [9.0A]
Power at rated pressure	233W [108W]	236W [108W]
Speed at rated pressure	3173 rpm [3035rpm]	3261 rpm [3123 rpm]
Maximum duty cycle at 100 psi at 23°C	8.5 minutes on, 20 minutes off	8.5 minutes on, 20 minutes off
Maximum pressure restart	120 psi (8.3 bar)	120 psi (8.3 bar)
Maximum vacuum	93% local barometer	Not available
Maximum vacuum restart	Max. vacuum	Not available

Electrical Data			
Motor type	Permanent Magnet	Permanent Magnet	
Locked rotor current	134.0A [69.0A]	134.0A [69.0A]	
Motor insulation class	В	В	
Thermal switch	Yes	Yes	
Motor lead wire color, gauge	Red/black, 14 AWG	Red/black, 14 AWG	
Solenoid wire color, gauge		Blue/white, 18 AWG	

General Data		
Operating ambient air temperature	-40°F to 158°F (-40°C to 70°C)	-40°F to 158°F (-40°C to 70°C)
Safety certification	TUVE11	TUVE11
Net weight	5.1 lbs (2.3 kg)	6.4 lbs (2.9 kg)

#### **Product Dimensions**





## 319 SERIES

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